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Experts in **Rubber**



QMS[°] ISO REGISTERED

RC-GK Silicone Foam Material Datasheet Product Code: RC02119-GK

Key Compound Features

- Soft to the touch, allowing for higher rates of compression
- Resistance to UV, ozone, extreme temperatures and flame enables consistent performance.

Applications

- Gap fillers for battery cells
- Elastic pads for conductive and EMI shielding solutions
- Cushion pads with low force

Technical Specification

Properties	Test Method	RC-GK260	RC-GK300	RC-GK350		
Compound	-	Silicone				
Colour	-		Grey, Black			
Thickness	-	*Standard thi	cknesses from 0.6r	nm - 12.7mm		
Density (Specific Gravity)	ASTM D 1056	250kg/cm ³	300kg/cm ³	350kg/cm ³		
Compression Force (25%)	ASTM D 1056	10 kPa	20 kPa	30 kPa		
Compression Set (70°C)	ASTM D 1056	<1%				
Compression Set (100°C)	ASTM D 1056	<5%				
Tensile Strength	ASTM D 412	120 kPa	150 kPa	200 kPa		
Elongation at Break	ASTM D 412	60% 60%		50%		
Flammability	UL94		V-0, HF-1			
Water Absorption	ASTM D 1056		5%			
Thermal Conductivity	JIS K6767 & ISO 8301	0.058 W/m·K 0.065 W/m·K 0.061 W/m·K				
Dielectric Strength	ASTM D149-09	3.02 kV/mm 2.57 kV/mm 3.94 kV/m		3.94 kV/mm		
Volume Resistivity	ASTM D257	10 ¹³ Ω·cm				
Operating Temperature Range	ASTM D257	-55°C to +200°C				

* please contact us for custom thickness options

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Material Standard Availability

Product Colour	Colour	Material Thickness (mm)										
	0.60	0.80	1.00	1.60	2.39	3.18	4.78	6.35	9.53	12.7	14.0	
	Black		\checkmark									
RC-GK260 Grey	Grey							\checkmark	\checkmark	\checkmark	\checkmark	
	Black	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	
RC-GK300	Grey		\checkmark									
	Black	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	
RC-GK350	Grey		\checkmark									

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Industry Specifications

Market	Specification	Items	RC-GM Series	RC-GM-400	RC-GK-260	RC-GK-300
Mass	EN45545	R1, R7	HL-2			
		R10		HL-3		
		R22	HL-3		HL-3	HL-3
Transit		R23	HL-3			
	BS6853	Table 1	la, lb, ll			
		Table 7, 8	Ш			
General	UL94			V-0, HF-1		

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RC-GM Silicone Foam Material Datasheet Product Code: RC02119-GM

Key Compound Features

- Good spring force and low stress relaxation can reduce cost for gasket failure.
- Resistance to UV, ozone, extreme temperatures and flame enables the consistent performance.
- Tighten cell structure and special formulation provides good sealing performance to resist particles and rain.

Applications

- Environmental sealing protect enclosures to against dust, moisture, air and liquid.
- Vibration isolators for components and vehicles.
- Cushion pad and gasket.

Technical Specification

Properties	Test Method	RC-GM300	RC-GM400	RC-GM500	RC-GM600			
Compound	-	Silicone						
Colour	-		Grey,	Black				
Thickness	-		0.6mm -	12.7mm				
Density (Specific Gravity)	ASTM D 1056	350kg/cm ³	400kg/cm ³	500kg/cm ³	550kg/cm ³			
Compression Force (25%)	ASTM D 1056	55 kPa	80 kPa	110 kPa	200 kPa			
Compression Set (70°C)	ASTM D 1056		<	1%				
Compression Set (100°C)	ASTM D 1056		<	5%				
Tensile Strength	ASTM D 412	280 kPa 350 kPa 400 kPa 600 kPa						
Elongation at Break	ASTM D 412	90%	80%	70%	90%			
Flammability	UL94		V-0,	HF-1				
Water Absorption	ASTM D 1056		5	%				
Thermal Conductivity	JIS K6767 & ISO 8301	0.071 W/m·K 0.064 W/m·K 0.076 W/m·K 0.080 W			0.080 W/m·K			
Dielectric Strength	ASTM D149-09	6.49 kV/mm	6.40 kV/mm	7.45 kV/mm	4.50 kV/mm			
Volume Resistivity	ASTM D257	10 ¹³ Ω·cm 10 ¹³ Ω·cm 10 ¹² Ω·cm 10 ¹² Ω		10 ¹² Ω·cm				
Operating Temperature Range	ASTM D257	-55°C to +200°C						

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Material Standard Availability

Product	Colour	Material Thickness (mm)										
		0.60	0.80	1.00	1.60	2.39	3.18	4.78	6.35	9.53	12.7	14.0
	Black	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	
RC-GM300	Grey		\checkmark									
	Black	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	
RC-GM400	Grey		\checkmark									
RC-GM500	Black		\checkmark									
	Grey		\checkmark									

* please contact us for custom thickness options

Industry Specifications

Market	Specification	Items	RC-GM Series	RC-GM-400	RC-GK-260	RC-GK-300
Mass	EN45545	R1, R7	HL-2			
		R10		HL-3		
		R22	HL-3		HL-3	HL-3
Transit		R23	HL-3			
	BS6853	Table 1	la, lb, ll			
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